

# Work Order ID 50130-1

July 8, 2009 12:48:45 PM



*split split*

Page 1

Item ID: D2807-041

Revision ID: E

Item Name: Door prop

Start Date: 7/08/09 Start Qty: 40.00

Required Date: 7/10/09 Req'd Qty: 40.00

Reference:

Accept



Setup Start



Stop



Approvals: Process Plan: CL 09/07/08

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2807	Rev E								

100



PURCHASING

0.00

Purchasing

Memo

0.00

CL 09/07/08 40

Purchasing

Issue P/O: 10032  Order as per Dwg D2807  Possible supplier: Lift Support Technologies, Saskatoon, Canada  P/N 6/15-164/50-115N

Material release note is required

110

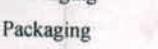


Receive & Inspect for Damage & Mat'l Certs

0.00

P 9/7/09 36

Packaging



Memo

0.00

Packaging

Ensure Material Release Note is attached

120



QC6- Inspect dimensions to drawing

0.00

QC



Memo

0.00

=78 07/07/10 *counts* (136)

Quality Control

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Item ID: D2807-041

Revision ID: E

Item Name: Door prop

Start Date: 7/08/09 Start Qty: 40.00

Accept



Setup

Start



Stop



Required Date: 7/10/09 Req'd Qty: 40.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID  
130



Small Fab

Operation  
Description

Set Up/  
Run Hours  
0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Small Fab

Memo

0.00

29

0

0 29  
29/07/14

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

⇒ 29/07/14

29/07/14  
f

150



Packaging

Packaging

Identify as per dwg & Stock Location: 49

0.00

Memo

0.00

9/7/14 29 SP

**Work Order ID 50130**

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Item ID: D2807-041

Accept



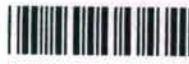
Setup Start



Revision ID: E

Item Name: Door prop

Stop



Start Date: 7/08/09 Start Qty: 40.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

160

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

09/07/14 AJ

QC

Quality Control

Memo

0.00

W 8/07/14

# Picklist Print

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Page 1

Work Order ID: .50130



Parent Item: D2807-041RevE



Parent Item Name: Door prop

Comments:

Start Date: 7/08/09

Required Date: 7/10/09

Component Item ID/  
Item Name

Replacement  
Item ID

Mfg/  
Purch

Bin  
Item

Primary  
Location

Last  
Location

Route  
Seq ID

Unit of  
Measure

Qty on  
Hand

Remaining  
Qty To Pick

Qty  
Issued

Date  
Issued

Status

D3671-1RevA



Placard

Manufactured

No

110

Each

29.0000

40.0000



9/7/10  
29x  
SPL

## Warehouse

## Location

Main Warehouse

ST

## Loc Qty

## Loc Code

29

29

6/15-164/50-115N



Gas Spring

Purchased

No

44911

130

29

Each

0.0000

40.0000

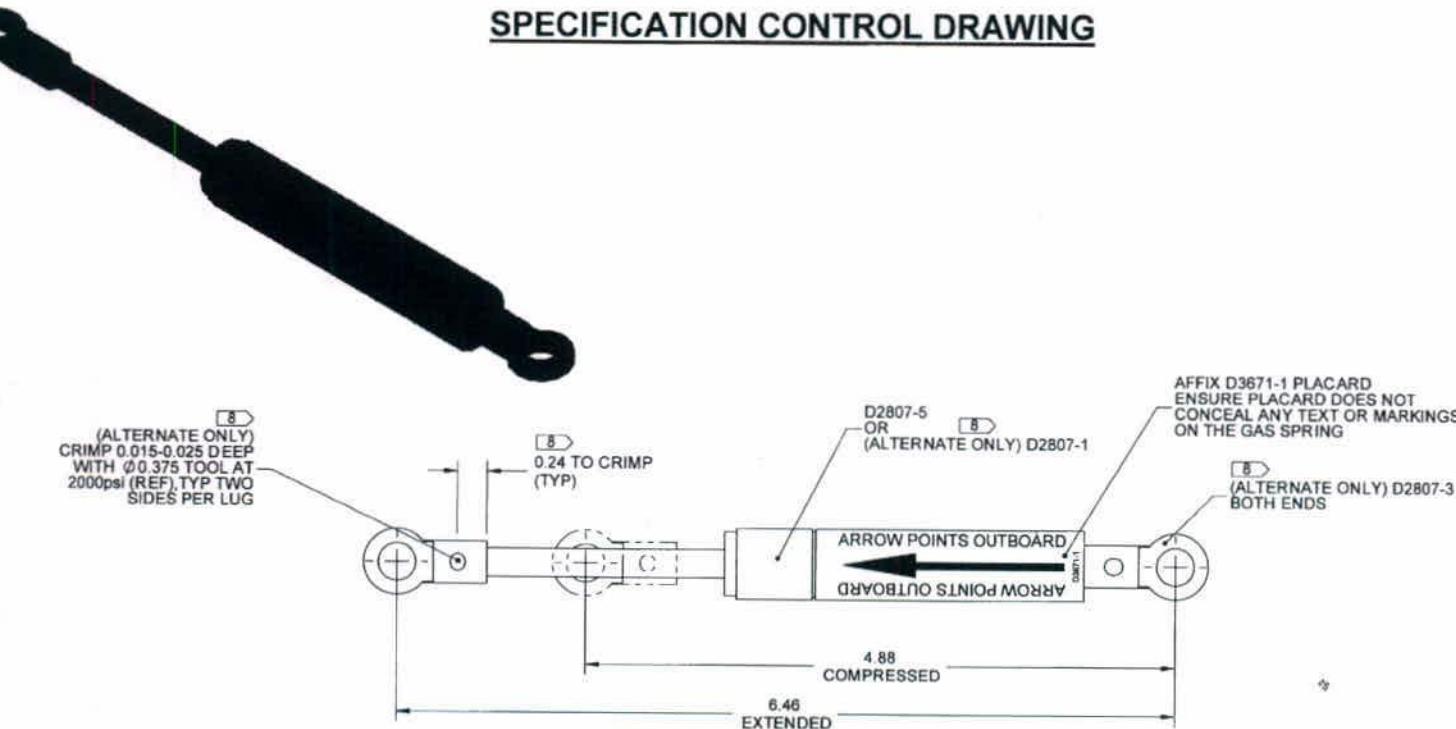


44911

50130 9/7/10 86k

86k  
50

## SPECIFICATION CONTROL DRAWING



### D2807-041 GAS SPRING ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D2807-041	GAS SPRING ASSEMBLY
1	D2807-5	GAS SPRING
1	D3671-1	PLACARD

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) ALTERNATE PART: D2807-5 CAN BE MADE FROM ASSEMBLING D2807-1 (1) AND D2807-3 (2)  
(WEIGHT: 0.176 LBS)

E

REV.	DESCRIPTION	BY	DATE
E	ADD D2807-5 GAS SPRING. D2807-1-3 ASSEMBLY IS AN ALTERNATE TO D2807-5 GAS SPRING; UPDATE DIMENSIONS ON D2807-3	PH	07.12.28
D	ADDED D3671-1 PLACARD ADDED -041 ASSEMBLY UPDATED DWG	DC	07.09.27
C	CHANGE SPRING TO SS, ADD -3 LUG	CP	05.05.25
B	ADD FINISH	CP	05.03.16
A	NEW ISSUE	DS	00.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AA</i>		
DRAWN	<i>AA</i>		
CHECKED	<i>JE</i>		
MFG. APPR.	<i>AA</i>		
APPROVED	<i>W</i>		
DE APPR.	<i>W</i>		
DATE	07.12.28		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

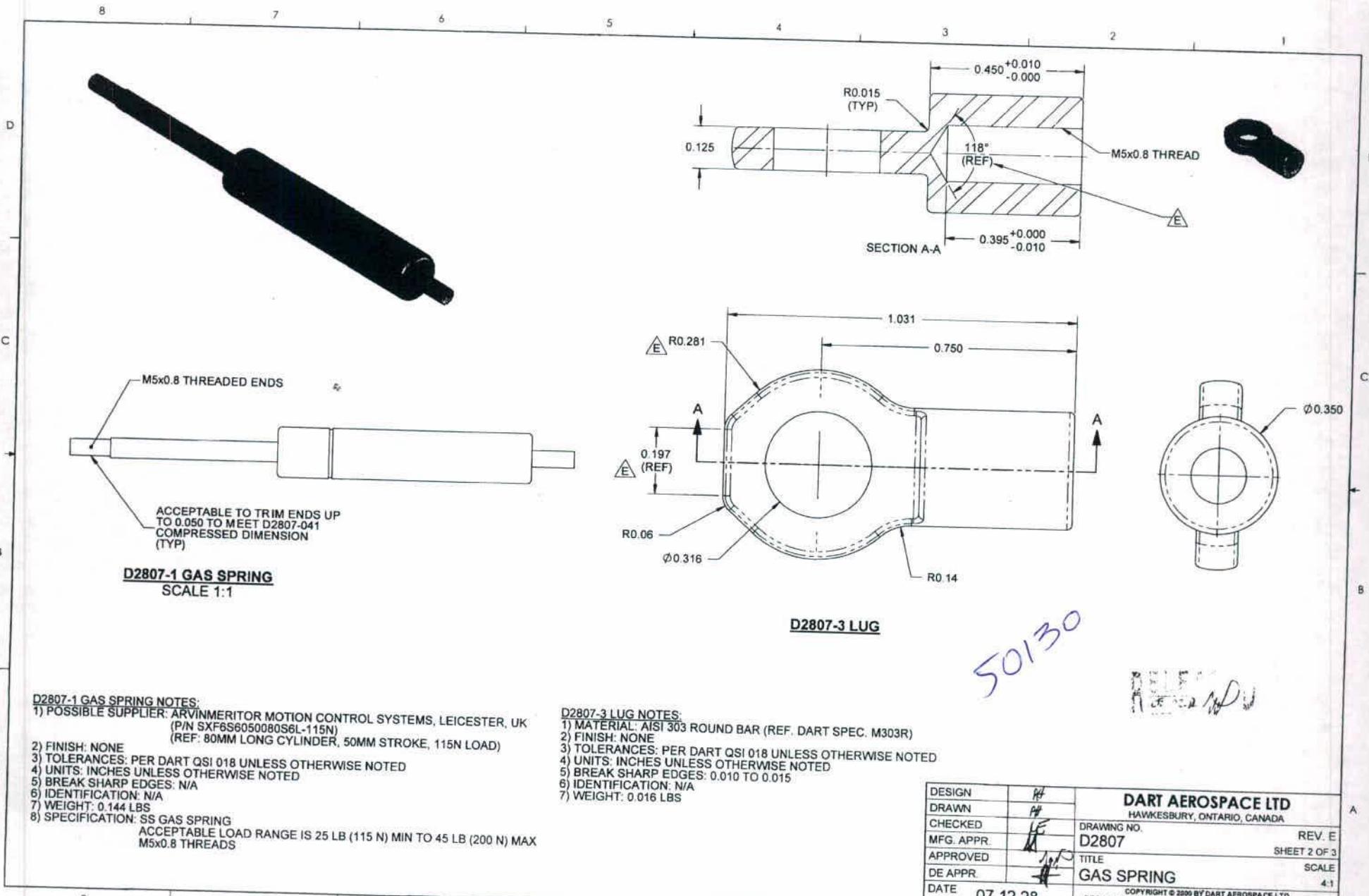
DRAWING NO. D2807 REV. E  
SHEET 1 OF 3

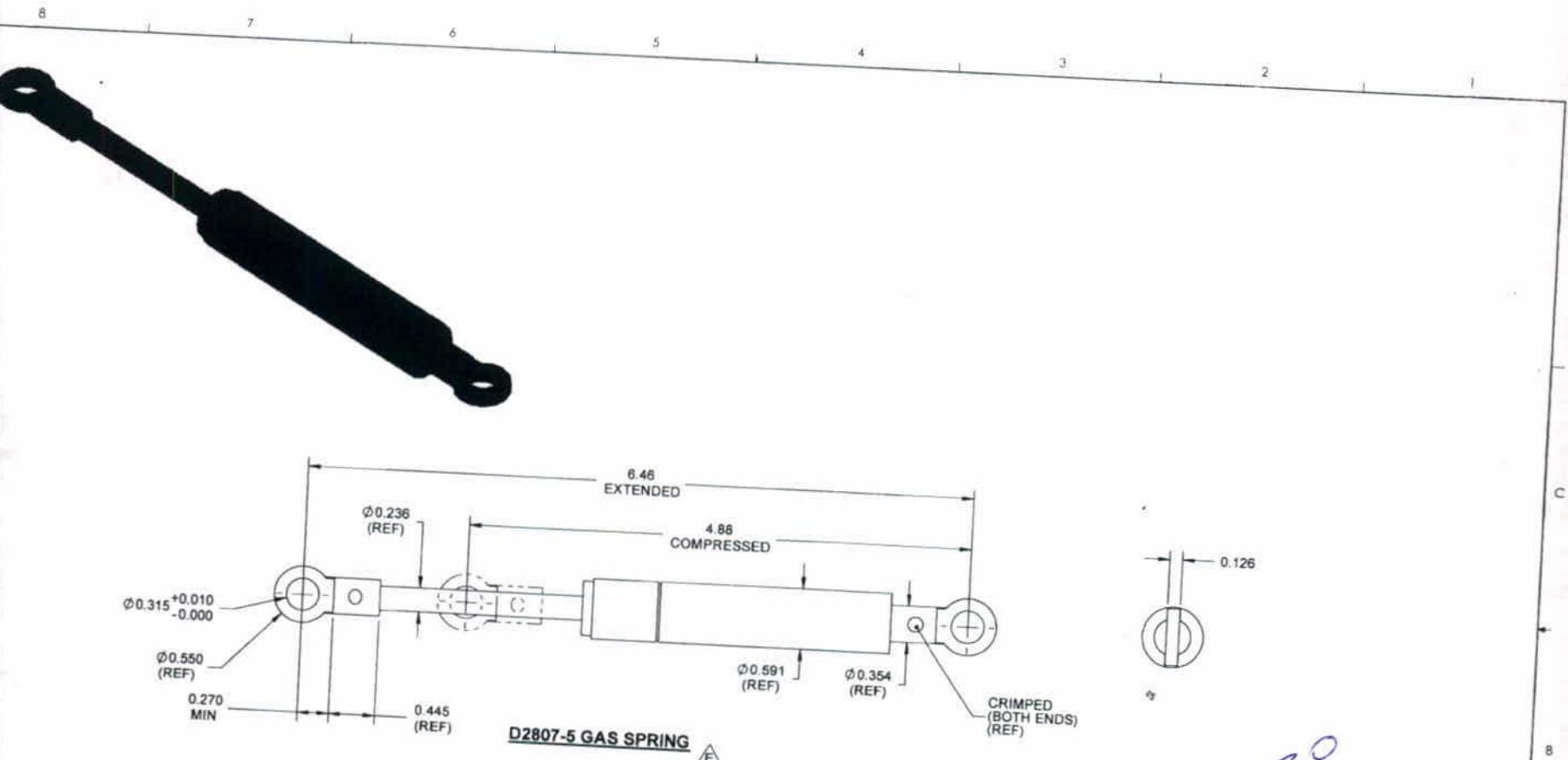
TITLE GAS SPRING SCALE NTS

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8 7 6 5 4 3 2 1

w/10.50/30  
c/09/08/08





D2807-5 GAS SPRING NOTES:

- 1) POSSIBLE SUPPLIER: LIFT SUPPORT TECHNOLOGIES, SASKATOON, CANADA  
(P/N 6/15-164/50-115N)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.169 LBS
- 8) SPECIFICATION: SS GAS SPRING WITH END FITTINGS,  
ACCEPTABLE LOAD RANGE 25 LB (115 N) MIN TO 45 LB (200 N) MAX

DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JE</i>	DRAWING NO.	
MFG. APPR.	<i>PH</i>	D2807	
APPROVED	<i>PH</i>	REV. E	
DE APPR.	<i>PH</i>	SHEET 3 OF 3	
DATE	07.12.28	TITLE	
		GAS SPRING	
		4:1	

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E-mail: [lstech@lstechologies.ca](mailto:lstech@lstechologies.ca) [www.liftsupporttechnologies.com](http://www.liftsupporttechnologies.com)

### Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

36 Units: D2807 Gas Spring

Country of Manufacture: Canada  
Date of Manufacture : 2009  
This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 10032  
Invoice # 5202

01/09/20

L S Technologies Inc Canada

Nolan Fehr  
Manager

LS Technologies Canada Inc.

303 - 103 Street  
Saskatoon, SK Canada  
S7N 1Y9

# Packing Slip

P.O. No.	Date	Packing Slip #
10032	7/8/2009	5202

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Qty	Description	Rep	Ship Date	Ship Via
		Nolan	7/8/2009	Purolator - AIR
36	D2807 - Stainless Gas Spring  Shipping via PUROLATOR - Tracking # 329110098129  Total GST Business Number: 875007718			